1. Disassembly Procedures

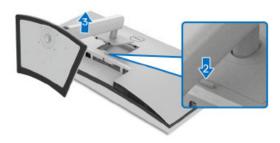
S1 Turn off power

S2 To remove the stand:

Place U3423WE monitor on U3417W curve sponge jig

Press and hold the stand release button

Lift the stand up and away from the monitor



S3 Unlock 4 screws on Rear Cover



(Screw Torque:8-10Kgf)

S4 Use hands or Bar Scraper to disassemble Rear Cover from Middle Frame

Notice the disassembly order: Left Side=>Top Side =>Right Side =>Bottom Side



Pull out "CTRL BD FFC" from I/F BD to take off Rear Cover

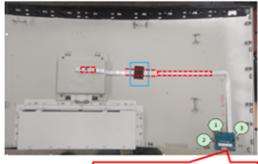


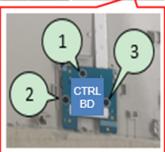


S6 Tear off a tape from Rear Cover

Tear off "CTRL FFC" from Rear Cover

Unlock 3 screws to disassemble "CTRL BD" from Rear Cover





(Screw Torque: 2.0+0.5 Kgf)

S7 Tear off a rubber from CTRL BD



S8 Unplug "Backlight Wire" from LED Driver BD (See pink mark)

Unplug "Speaker Wire" from I/F BD (See blue mark)

Tear off 5 tapes from "Speaker Wire" and Panel (See red Mark)

Unlock 6 screws to disassemble Speaker from Middle Frame (See yellow mark)

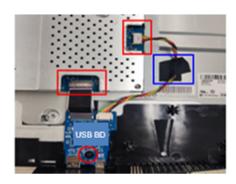


(Screw Torque: 5~6 Kgf)

Tear off an acetate tape from "USB BD Wire" and Panel

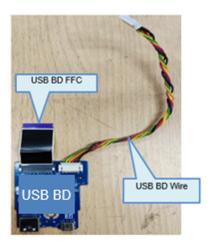
Unplug "USB BD FFC" and "USB BD Wire" from I/F BD

Unlock 1 screw to disassemble USB BD from Middle Frame

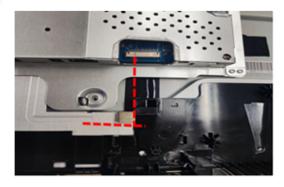


(Screw Torque: 4.5±0.5 Kgf)

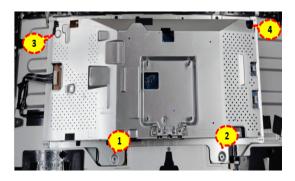
S10 Unplug "USB BD FFC" and "USB BD Wire" from USB BD



S11 Disassemble a gasket from Panel



S12 Unlock 4 screws to disassemble Main SHD from Panel



(Screw Torque: 4.5-5.5 Kgf)

S13 Tear off an acetate tape from "FFC EDP" and panel

Tear off a yellow tape from "FFC EDP" connector



\$14 Unplug "FFC EDP" from panel



S15 Take off Main SHD from Panel



S16 Unlock 19 screws to disassemble Middle Frame from Panel



(Screw Torque: 3.5-4.0 Kgf)

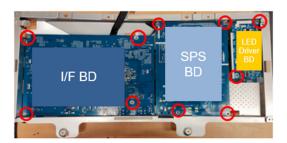
S17 Disassemble 6 pieces of "BOSS PANEL" from panel



\$18 Disassemble Mylar from Main SHD

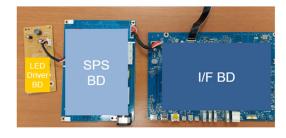


Unlock 10 PCBA screws to disassemble "I/F BD", "SPS BD" and "LED Driver BD" from Main SHD

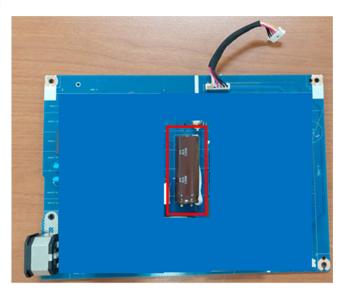


(Screw Torque: 8.5±1 Kgf)

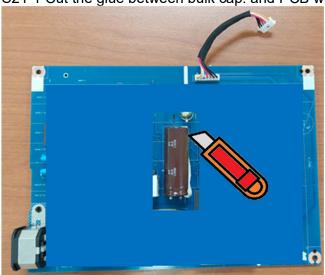
S20 Unplug wires from I/F BD, SPS BD and LED Driver BD



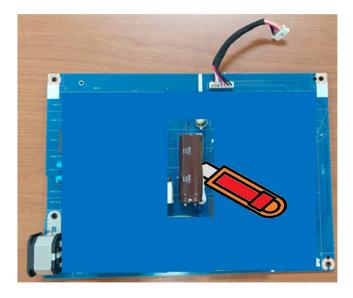
S21 Remove electrolyte capacitors (red mark) from printed circuit boards



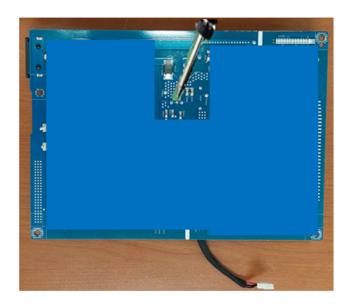
S21-1 Cut the glue between bulk cap. and PCB with a knife



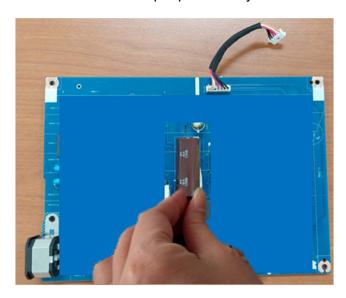
S21-2 Ensure cutting path within the glue, don't touch bulk cap. or PCB



S21-3 Take out bulk cap. pin solder with soldering iron and absorber



S21-4 Lift the bulk cap. up and away from the PCB



2. Product material information

The following substances, preparations, or components should be disposed of or recovered separately from other WEEE in compliance with Article 4 of EU Council Directive 75/442/EEC.

Capacitors / condensers (containing PCB/PCT)	No used
Mercury containing components	No used
Batteries	No used
Printed circuit boards (with a surface greater	Product has printed circuit boards
than 10 square cm)	(with a surface greater than 10 square
	cm)
Component contain toner, ink and liquids	No used
Plastic containing BFR	No used
Component and waste contain asbestos	No used
CRT	No used
Component contain CFC, HCFC, HFC and	No used
HC	
Gas discharge lamps	No used
LCD display > 100 cm2	Product has an LCD greater than 100
	cm2
External electric cable	Product has external cables
Component contain refractory ceramic fibers	No used
Component contain radio-active substances	No used
Electrolyte capacitors (height	Product has electrolyte capacitors
> 25mm, diameter > 25mm)	(height >25mm, diameter > 25mm)

3. Tools Required

List the type and size of the tools that would typically can be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

Tool Description:

- Philips-head Screwdriver
- Penknife
- Bar scraper
- U3417W Curve Sponge Jig